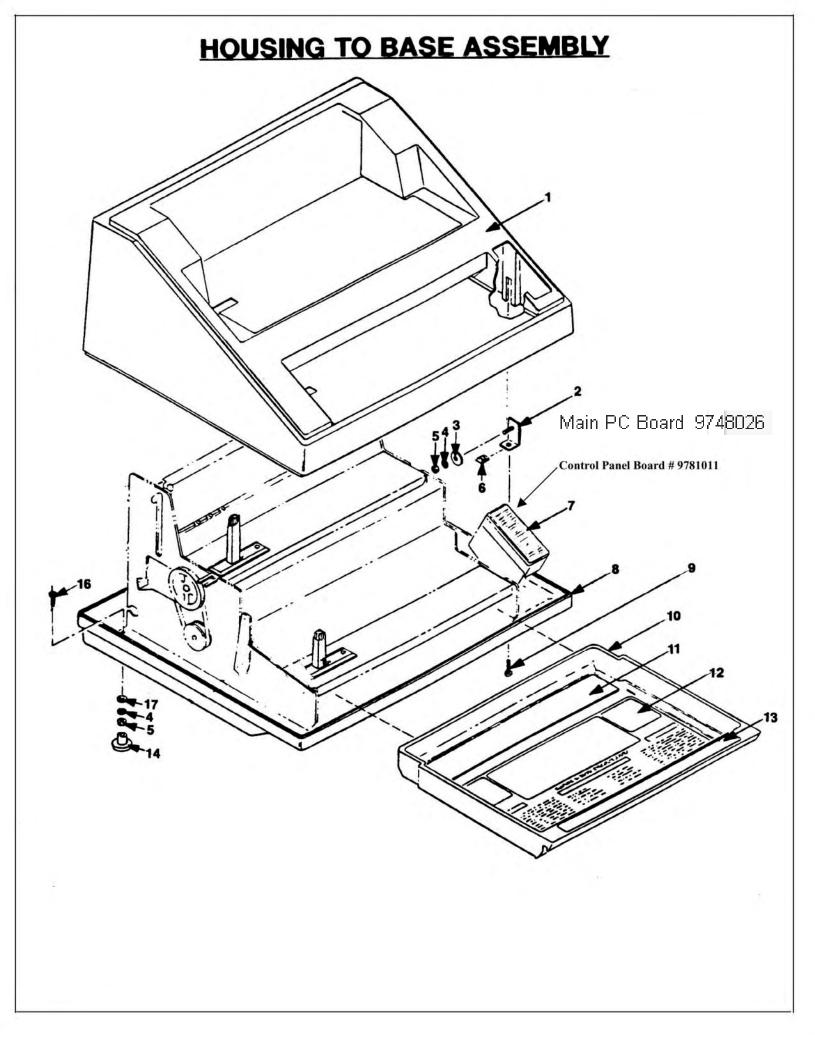


750B Parts List



GBC IS AN ACCO BRANDS COMPANY



HOUSING TO BASE ASSEMBLY PART NUMBER GUIDE

ITEM #	OLD PART NUMBER	NEW PART NUMBER	DESCRIPTION QTY	PER
1	36100049	9748036	Housing Assembly (Grey)	1
2	1206163	9776720	Housing Mounting Bracket	4
3	5100302-01	9779928	#10 Flat Washer	4
4 5 6 7	5100067-01	9779912	#10 Lock Washer	10
5	3501025-01	9778590	#10 Hex Nut	10
6	3502719	9778610	#10 Tinnerman Nut	4
7	36100029	9781022	R. H. Switch Panel, Grey	1
		9781003	R. H. Switch Panel, Dk Grey	1
	59300002	9748027	Switch Membrane UPROC	1
		9781788	Switch Membrane,230 V	1
8	2400869-06	9778223	Base (Grey)	1
	2400869-07	9778224	Base (Lt. Grey)	1
9	4301563-16	9779206	10/16 X 1-1/4" Phillips Screw	1 4
10	4507551-05	9779439	Debris Tray (Grey)	1
77	4507551-06	9779440	Debris Tray (Lt. Grey)	1
11	4330128	9779365	Foam Tray Strip	1
12	10202700	9776414	Operating Instructions (115V)	1
	10205300	9776428	Operating Instructions (240V)	
	10205400	9776429	Operating Instructions (Sp)	1
	10205500	9776430	Operating Instructions (Fr)	1
	10205600	9776431	Operating Instructions (Ger)	1
13	N/A	N/A	Sales Decal	1
14	2001314	9778089	Rubber Foot	4
15	NOT USED			7
16	4300886-15	9779179	10/24 X 1-1/8 Screw	4
17	5100167-01	9779918	#10 Flat Washer	4

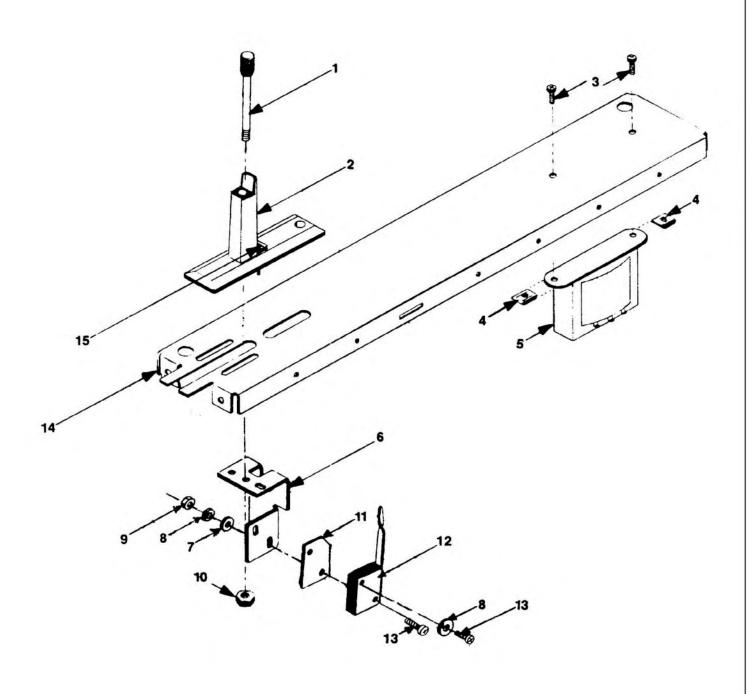
PRESSURE BAR ASSEMBLY

PRESSURE BAR ASSEMBLY PART NUMBER GUIDE

ITEM #	OLD PART NUMBER	NEW PART NUMBER	DESCRIPTION QT	Y PER
N/A	51800500	9780037	Pressure Bar Assembly (Blue)	1
N/A	51800700	9780039	Pressure Bar Assembly (Grey)	
1 2	4301770-04 1206182-03	9779263 9776734	2/56 X 3/16 Phillips Screw Switch Plate	1
1 2 3 4 5	52300493 3807526	9780089 9778772	Pressure Bar Switch Assembly Felt Pad	2
	51800904 51800905	9780043 9780044	Blue Pressure Bar Dark Grey Pressure Bar	1
6	4100007	9779044	Pressure Bar Rack	2
7*	1205317	9776620	Bushing	
8*	3100378	9778460	Pressure Bar Return Link	2
9*	4300493-11	9779155	Shoulder Screw	
10*	1000533	9776380	Pressure Bar Return Arm	2
11	5100067-01	9779912	#10 Lock Washer	
12	4300886-09	9779178	10/24 X 1/2 Phillips Screw	1
13	10202800	9776415	Pressure Bar Logo	
14 15	10204400 3502715 4300493-07	9776423 9778609 9779154	Pressure Bar Logo Speed Nut Shoulder Screw	1

*NOTE: ITEMS 7, 8, 9, 10, 14 & 15 ARE NOT PART OF PRESSURE BAR ASSEMBLY.

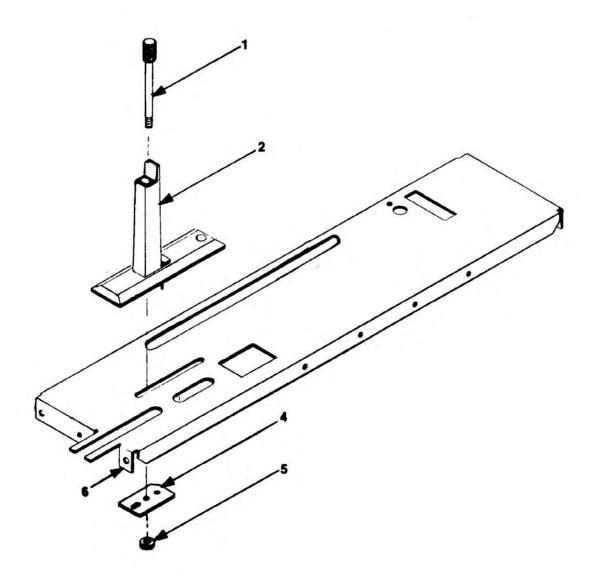
PUNCH GUIDE ASSEMBLY



PUNCH GUIDE ASSEMBLY PART NUMBER GUIDE

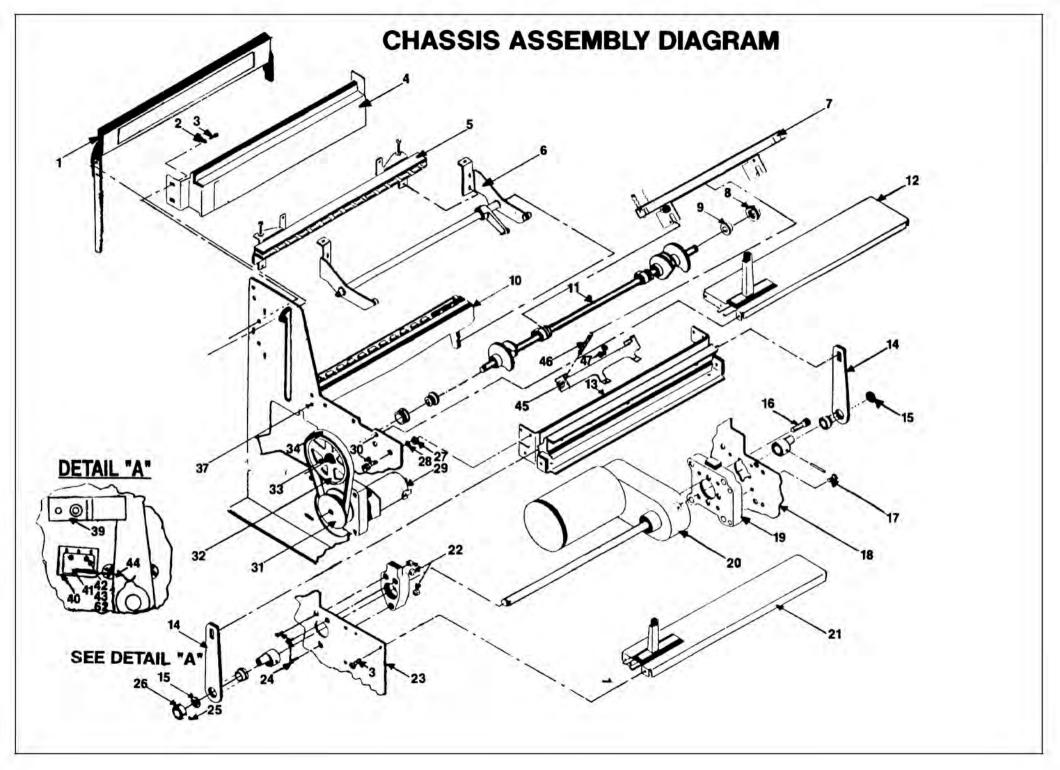
ITEM #	OLD PART NUMBER	NEW PART NUMBER	DESCRIPTION	OTY PER
N/A	30900600	9778402	Punch Guide Assembly (Blue)	
N/A	30901300	9778409	Punch Guide Assembly (Grey)	1
1	2901024	9778318	Punch Guide Knob	1
1 2	30900700	9778403	Blue Punch Edge Guide	1
	30901400	9778410	Grey Punch Edge Guide	1
3	4300884-07	9779172	6/32 X 3/8 Phillips Screw	2
3 4 5	3502720	9778611	6/32 Speed Nut	2
5	4504261	9779405	115 Volt Transformer	1
	4504263-01	9779408	240 Volt Transformer	1
6	1206169	9776724	Switch Mounting Bracket	1 2
6 7	5100004-01	9779896	#4 Flat Washer	2
8 9	5100064-01	9779909	#4 Lock Washer	3
9	3501022-01	9778587	4/40 Hex Nut	2
10	3501187	9778592	10/32 Lock Nut	1
11	2600800	9778285	Insulator	1
12	4325057	9779325	Auto Punch Switch	1
13	4300883-12	9779170	4/40 X 3/4 Phillips Screw	2
14	4322540	9779299	Punch Guide Support	1
15	1602077	9776897	Punch Edge Guide Decal	1
	10208709	9776451	Punch Edge Guide Decal	1

BIND GUIDE ASSEMBLY



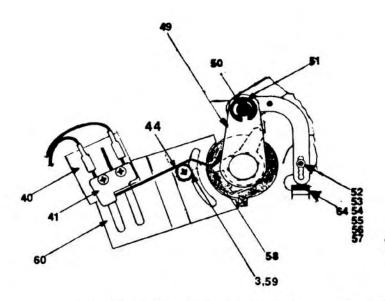
BIND GUIDE ASSEMBLY PART NUMBER GUIDE

OLD PART NUMBER	NEW PART NUMBER	DESCRIPTION	QTY PER
30900500	9778401	Bind Guide Assembly (Blue)	1
30901100	9778407	Bind Guide Assembly (Grey)	1
2901023	9778317	Bind Guide Knob	1
30900800	9778404	Blue Bind Edge Guide	1
30901200	9778408	Grey Bind Edge Guide	1
NOT USED			
3806098	9778756	Retainer Plate	1
3501187	9778592	10/32 Lock Nut	1
4330126	9779363	Bind Guide Support	1
	2901023 30900200 30901200 2901023 30900800 30901200 NOT USED 3806098 3501187	PART NUMBER PART NUMBER 30900500 9778401 30901100 9778407 2901023 9778317 30900800 9778404 30901200 9778408 NOT USED 3806098 9778756 3501187 9778592	PART NUMBER PART NUMBER DESCRIPTION 30900500 9778401 Bind Guide Assembly (Blue) 30901100 9778407 Bind Guide Assembly (Grey) 2901023 9778317 Bind Guide Knob 30900800 9778404 Blue Bind Edge Guide 30901200 9778408 Grey Bind Edge Guide NOT USED 3806098 9778756 Retainer Plate 3501187 9778592 10/32 Lock Nut

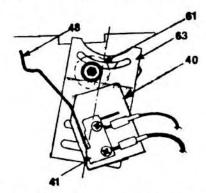


CHASSIS ASSEMBLY DIAGRAM (RIGHT SIDE PLATE TIMING SWITCHES PARTS)

OUTSIDE OF RIGHT SIDE PLATE



INSIDE OF RIGHT SIDE PLATE



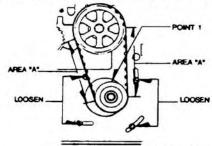
CAM/SOLENOID SWITCH (S22)

BIND TIMING SWITCH (\$13)

IF YOU ENCOUNTER: MACHINES WITH BURNED OUT BIND MOTORS, IT IS POSSIBLE THAT THE TIMING BELT MAY HAVE BEEN TOO TIGHT.

FOLLOW THE PROCEDURE BELOW FOR PROPER ADJUSTMENT:

- 1. LOOSEN THE 4 SCREWS INDICATED.
- ROTATE MOTOR IN A COUNTERCLOCKWISE DIRECTION TO REMOVE TENSION FROM TIMING BELT (P/N 1203401).
- 3. APPLY A LIGHT FORCE AT "POINT 1" WITH THUMB.
- 4. TIMING BELT SHOULD BE IN A STRAIGHT LINE BETWEEN TIMING PULLEY (P/N 3804819) AND MOTOR PULLEY (P/N 3804818-01).
- 5. HOLD MOTOR IN PLACE WITH THUMB AND TIGHTEN THE 4 SCREWS.



CHASSIS ASSEMBLY PART NUMBER GUIDE

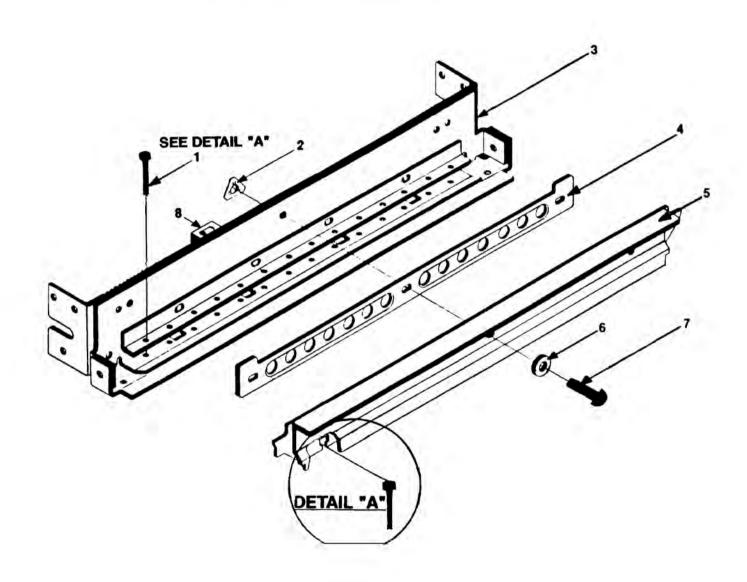
ITEM	#		OLD F NUMBEI	PZ	NEW ART NUMBER		DESCRIPTION	QTY PE
1		5180	00500		9780037		Pressure Bar Assembly (Blue) 1
- (00700		9780039		Pressure Bar Assembly (Grey	
2			0005-01		9779897		#6 Flat Washer	4
3			1762-07		9779219		6/32 X 3/8 Phillips Screw	14
4			2140-04		9776933		Backstop (Grey)	1
			2140-05		9776934		Backstop (Lt. Grey)	1
5			00054		9748023		Knife Assembly (120 V.)	1 1
-					9781021		Knife Assembly (240 V.)	1
6	*	No I	Part No.				Ecc. Shaft/Cutter Arm Assy	1
7			Part No.				Cooling Finger/Bracket Assy	
8			0211		9776611		Bearing	1 2 2 1
9			0028		9779236		Cam Shaft Journal	2
10			00300		9779887		Bridge Assembly	1
11			00600		9779866		Cam Shaft Assembly	1
12			00500		9778401		Bind Guide Assembly (Blue)	1
			01100		9778407		Bind Guide Assembly (Grey)	1
13			00200		9780064		Punch Assembly (Dom)	1
			00300		9780065		Punch Assembly (Int'1)	1
14			0380-01		9778461		Punch Link	2
15			2941-01		9777570		Retaining Clip	2
16			1368-01		9779205		5/16 X 3/4 Socket Screw	1 2 2 3
17			1367-01		9779204		10/24 X 1/2 Flat Hd Screw	4
18			01100		9780074		Right Side Plate Assembly*	1
19			0541		9776389		Punch Motor Adaptor	1
20			1537-01		9778567		115 Volt Motor Assembly	1
			1537-02		9778568		240 Volt Motor Assembly	1
21			00600		9778402		Punch Guide Assembly (Blue)	
			01300		9778409		Punch Guide Assembly (Grey)	
22			1205-01		9778597		Lock Nut	3
23			01000		9780073		Left Side Plate Assembly*	1 3 1
24			0986-12		9779187		10/24 X 3/4 Phillips Screw	
25			1121-02		9779192		6/32 X 1/8 Socket Set Screw	
26			7731		9776851		Punch Switch Cam	1
27			1026-01		9778591		1/4-20 Hex Nut	6
28			0068-01		9779913		1/4 Lock Washer	6
29			1534		9778565		Bind Motor	1
30			0026-13		9779141		1/4-20 X 7/8 Socket Screw	6
31			4818-01		9778704		Bind Motor Pulley	ī
32			4819		9778705		Drive Pulley	ī
33			7001-22		9779072		E-Ring	ī
34			3401		9776613		Timing Belt	ī
35			Used					-
36			Used					
	10					حفاشا	cnaro narte	

Items 18 and 23 are not available as spare parts.

CHASSIS ASSEMBLY PART NUMBER GUIDE (CONT.)

100000000000000000000000000000000000000	OLD	NEW		
ITEM #	PART NUM	BER PART NUMBER	DESCRIPTION Q	TY PER
37	4300886-0	9779178	10/24 X 1/2 Phillips Screw	2
38	Not Used			
39	1206174	9776726	Punch Link Retainer Bracket	1
40	2600808	9778287	Insulator	
41	4325017-0	9779311	Switch	3 3 6
42	4300881-1	10 9779168	2/56 X 9/16 Phillips Screw	6
43	5100222-0	9779920	Internal Tooth Lock Washer	6
44	1000007-0	9776354	Switch Actuator (Punch)(Rt.side)	6 2
45	52000700	9780061	Solenoid Adjusting Bracket	1
46	11900690	9776605	Extension Spring	1
47	11601290	9776588	Cotter Pin	1
48	1000007-0	9776354	Switch Actuator	1
49	3100387-0	9778467	Brass Link	1
50	4106011	9779060	Trunnion*	1
		and the second s		
		9776353	Switch Actuator (Punch) (Left.side)	
NOTE:	If trunr		replace with P/N 0700109-01 (97	76337)
NOTE:		nion loosens up,	replace with P/N 0700109-01 (97	
NOTE: kit).	4107001-	nion loosens up,	replace with P/N 0700109-01 (97 E-Ring	
NOTE: kit). 51 52	4107001- 4300883-	nion loosens up, 17 9779069 12 9779170	replace with P/N 0700109-01 (97 E-Ring 4/40 X 3/4 Phillips Screw	
NOTE: kit). 51 52 53	4107001- 4300883- 4109060	17 9779069 12 9779070 9779090	replace with P/N 0700109-01 (97 E-Ring 4/40 X 3/4 Phillips Screw Drive Arm Roller	
NOTE: kit). 51 52 53 54	4107001- 4300883- 4109060 5100004-	17 9779069 12 9779170 9779090 01 9779896	replace with P/N 0700109-01 (97 E-Ring 4/40 X 3/4 Phillips Screw Drive Arm Roller #4 Flat Washer	
NOTE: kit). 51 52 53 54 55	4107001- 4300883- 4109060 5100004- 5100064-	17 9779069 12 9779070 9779090 01 9779896 01 9779909	replace with P/N 0700109-01 (97 E-Ring 4/40 X 3/4 Phillips Screw Drive Arm Roller #4 Flat Washer #4 Lock Washer	
NOTE: kit). 51 52 53 54 55 56	4107001- 4300883- 4109060 5100004- 5100064- 3501022-	17 9779069 12 9779170 9779090 01 9779896 01 9779909 01 9778587	replace with P/N 0700109-01 (97 E-Ring 4/40 X 3/4 Phillips Screw Drive Arm Roller #4 Flat Washer #4 Lock Washer 4/40 Hex Nut	
NOTE: kit). 51 52 53 54 55 56 57	4107001- 4300883- 4109060 5100004- 5100064- 3501022- 1000548-	17 9779069 12 9779170 9779090 01 9779896 01 9779909 01 9778587 03 9776394	replace with P/N 0700109-01 (97 E-Ring 4/40 X 3/4 Phillips Screw Drive Arm Roller #4 Flat Washer #4 Lock Washer 4/40 Hex Nut Drive Arm	
NOTE: kit). 51 52 53 54 55 56 57 58	4107001- 4300883- 4109060 5100004- 5100064- 3501022- 1000548- 2200510-	17 9779069 12 9779170 9779090 01 9779896 01 9779896 01 9778587 03 9776394 03 9778116	replace with P/N 0700109-01 (97 E-Ring 4/40 X 3/4 Phillips Screw Drive Arm Roller #4 Flat Washer #4 Lock Washer 4/40 Hex Nut Drive Arm Drive Gear	1 1 1 1 1 1 1
NOTE: kit). 51 52 53 54 55 56 57 58 59	4107001- 4300883- 4109060 5100004- 5100064- 3501022- 1000548- 2200510- 5100245-	17 9779069 12 9779170 9779090 01 9779896 01 9779909 01 9778587 03 9776394 03 9778116 01 9779925	replace with P/N 0700109-01 (97 E-Ring 4/40 X 3/4 Phillips Screw Drive Arm Roller #4 Flat Washer #4 Lock Washer 4/40 Hex Nut Drive Arm Drive Gear #6 Star Washer	1 1 1 1 1 1 1
NOTE: kit). 51 52 53 54 55 56 57 58 59 60	4107001- 4300883- 4109060 5100004- 5100064- 3501022- 1000548- 2200510- 5100245- 1602200-	17 9779069 12 9779170 9779090 01 9779896 01 9779909 01 9778587 03 9776394 03 9778116 01 9779925 01 9776958	E-Ring 4/40 X 3/4 Phillips Screw Drive Arm Roller #4 Flat Washer #4 Lock Washer 4/40 Hex Nut Drive Arm Drive Gear #6 Star Washer Switch Mounting Bracket	1 1 1 1 1 1 1
NOTE: kit). 51 52 53 54 55 56 57 58 59 60 61	4107001- 4300883- 4109060 5100004- 5100064- 3501022- 1000548- 2200510- 5100245- 1602200- 10900300	17 9779069 12 9779170 9779090 01 9779896 01 9779909 01 9778587 03 9776394 03 9778116 01 9779925 01 9776958 9776478	E-Ring 4/40 X 3/4 Phillips Screw Drive Arm Roller #4 Flat Washer #4 Lock Washer 4/40 Hex Nut Drive Arm Drive Gear #6 Star Washer Switch Mounting Bracket Spacer	1 1 1 1 1 1 3 1
NOTE: kit). 51 52 53 54 55 56 57 58 59 60 61 62	4107001- 4300883- 4109060 5100004- 5100064- 3501022- 1000548- 2200510- 5100245- 1602200- 10900300 3502914-	17 9779069 12 9779170 9779090 01 9779896 01 9779909 01 9778587 03 9776394 03 9778116 01 9779925 01 9776958 9776478 01 9778618	E-Ring 4/40 X 3/4 Phillips Screw Drive Arm Roller #4 Flat Washer #4 Lock Washer 4/40 Hex Nut Drive Arm Drive Gear #6 Star Washer Switch Mounting Bracket Spacer Nut Plate	1 1 1 1 1 1 1 3 1
NOTE: kit). 51 52 53 54 55 56 57 58 59 60 61	4107001- 4300883- 4109060 5100004- 5100064- 3501022- 1000548- 2200510- 5100245- 1602200- 10900300	17 9779069 12 9779170 9779090 01 9779896 01 9779909 01 9778587 03 9776394 03 9778116 01 9779925 01 9776958 9776478 01 9778618 9780061	E-Ring 4/40 X 3/4 Phillips Screw Drive Arm Roller #4 Flat Washer #4 Lock Washer 4/40 Hex Nut Drive Arm Drive Gear #6 Star Washer Switch Mounting Bracket Spacer	1 1 1 1 1 1

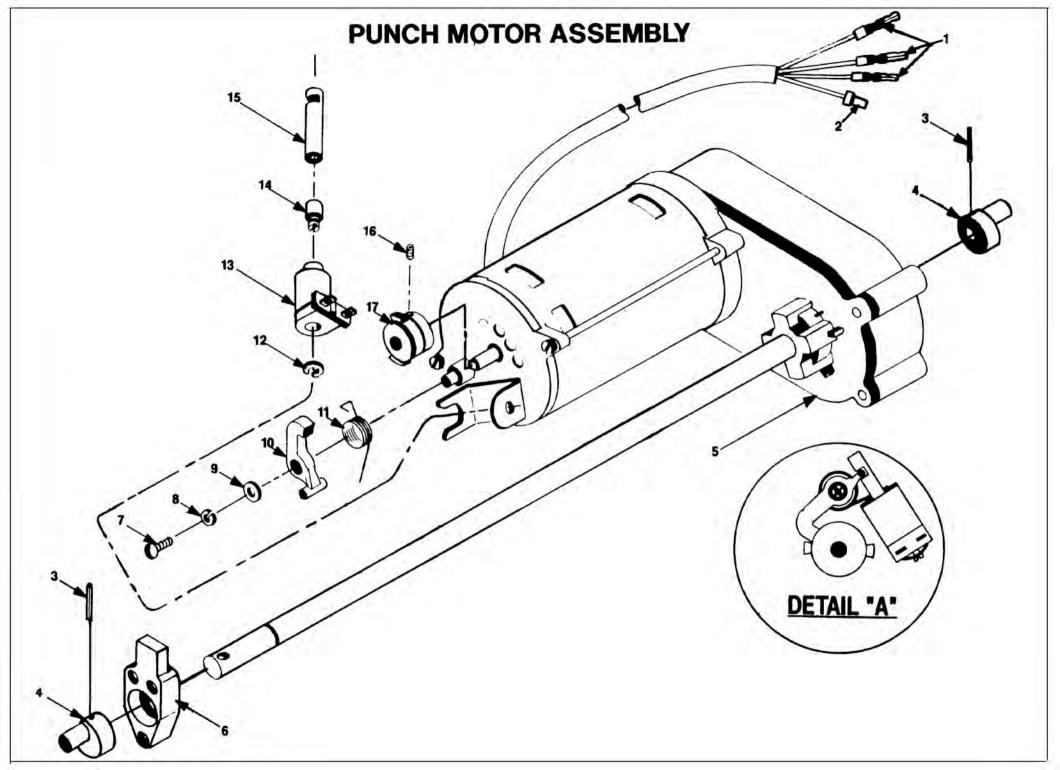
PUNCH ASSEMBLY



PUNCH ASSEMBLY PART NUMBER GUIDE

OLD PART NUMBER	NEW PART NUMBER	DESCRIPTION	QTY PER
N/A 36100034	9781029	Punch Assembly (Includes Items 1-7 only)	1
3801743	9778684	Punch Pin	14
4107007-01	9779078	Retaining Clip	3
36100009	9778638	Punch Housing	1
4313524	9779250	: - (ī
1000021	9776364	Punch Actuator	1
5101411	9779933	Plastic Washer	3
4106017-01	9779063	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	3
52700190	9780113	115 Volt Solenoid	1
52700290	9780114	240 Volt Solenoid	ī
	3801743 4107007-01 36100009 4313524 1000021 5101411 4106017-01 52700190	PART NUMBER PART NUMBER 36100034 9781029 3801743 9778684 4107007-01 9779078 36100009 9778638 4313524 9779250 1000021 9776364 5101411 9779933 4106017-01 9779063 52700190 9780113	PART NUMBER PART NUMBER DESCRIPTION 36100034 9781029 Punch Assembly (Includes Items 1-7 only) 3801743 9778684 Punch Pin Actaining Clip Punch Housing 4107007-01 9779078 Retaining Clip Punch Housing 4313524 9779250 Punch Spacer Punch Spacer 1000021 9776364 Punch Actuator Punch Actuator 5101411 9779933 Plastic Washer 4106017-01 9779063 Retaining Pin 52700190 9780113 115 Volt Solenoid

NOTE: "DETAIL A" SHOWS PIN TO ACTUATOR ASSEMBLY.

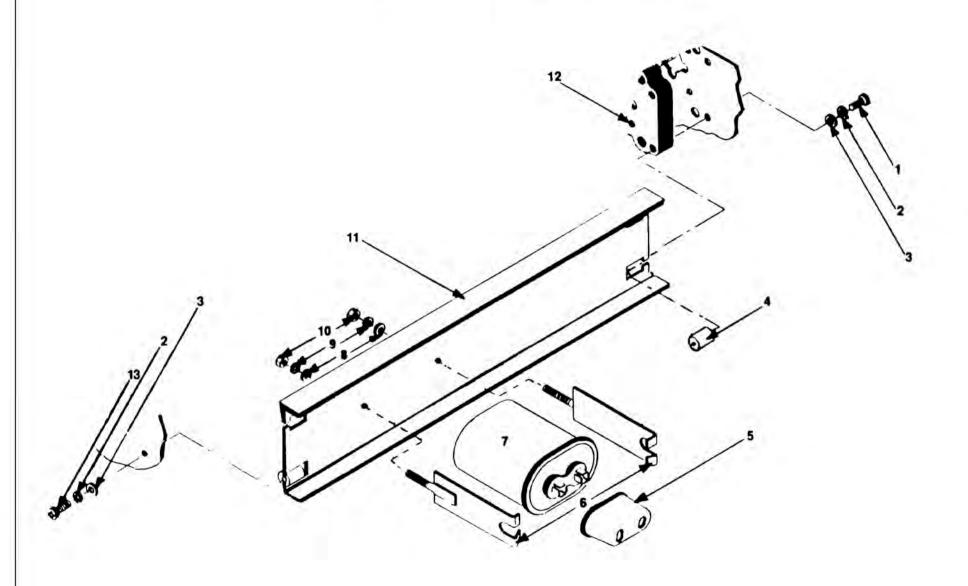


PUNCH MOTOR ASSEMBLY PART NUMBER GUIDE

ITEM #	OLD PART NUMBER	NEW PART NUMBER	DESCRIPTION Q	TY PER
N/A N/A	3301537-01 3301537-02	9778567 9778568	Punch Motor Assembly (115 V) Punch Motor Assembly (240 V)	
1	4502523-02	9779383	Bullet Terminal Lug	3 1 2 2 1 1 1
1 2 3	1405700	9776789	Cap Splice Connector	1
3	3801225-14	1929230	Roll Pin	2
4 5	1407714	9776842	Punch Drive Crank	2
5	1602560-01	9777213	Punch Gearmotor (115 V)	1
	1602152-01	9776944	Punch Gearmotor (240 V)	1
6	1200210	9776610	Punch Shaft Bearing	1
7	0700014-55	9776313	6/32 X 1/4 Screw	1
6 7 8 9	0700014-54	9776312	#6 Lock Washer	1
9	0700014-53	9776311	#6 Flat Washer	1
10	0700014-52	9776310	Lever Arm	1 1 1 1
11	0700014-51	9776309	Spring	1
	0700015-01	9776316	115 Vac Solenoid Kit	1
/15	21 12 2 2 2 2 2			
,	0700015-02	9776317	240 Vac Solenoid Kit	1
16	0700014-56	9776314	Hub Set Screw	1 1 1
17	0700014-50	9776308	Brake Hub	1

NOTE: "DETAIL A" SHOWS PUNCH MOTOR BRAKE COMPONENTS ASSEMBLED.

SUPPORT ASSEMBLY

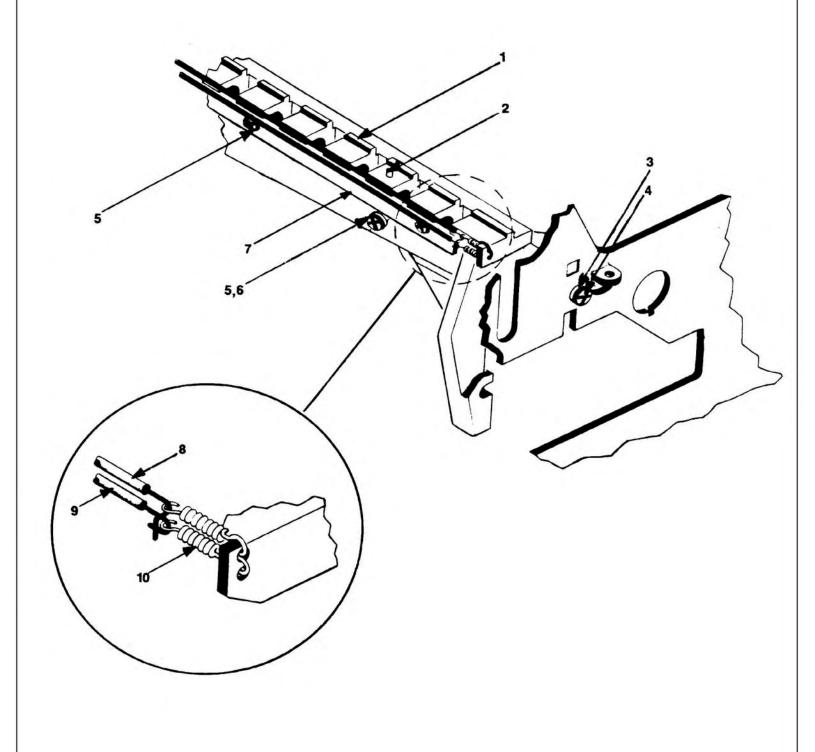


SUPPORT ASSEMBLY PART NUMBER GUIDE

ITEM #	OLD PART NUMBER	NEW PART NUMBER	DESCRIPTION	QTY PER
1	4300024-16	9779134	8/32 X 1-1/4 Socket Screw	2
2	5100066-01	9779911	#8 Lock Washer	4
3	5100006-01	9779898	#8 Flat Washer	4
4	1602112-01	9776927	Round Slotted Nut	4
5	1206196-01	9776745	Capacitor Boot	1
6	1206133	9776699	Capacitor Bracket	2
7	1401425-01	9776778	30 mfd Capacitor *	1
8	5100007-01	9779899	#10 Flat Washer	2
9	5100067-01	9779912	#10 Lock Washer	2
10	3501007-01	9778584	10/32 Hex Nut	2
11	1602141-01	9776935	Gearbox Support	1
12	1000541	9776389	Punch Motor Adaptor	1
13	4300024-12	9779132	8/32 X 3/4 Socket Screw	2

^{*}NOTE: P/N 1401426-01 (9776780), 10 mfd Capacitor for 240 Volt machines is attached to the Punch Guide Assembly.

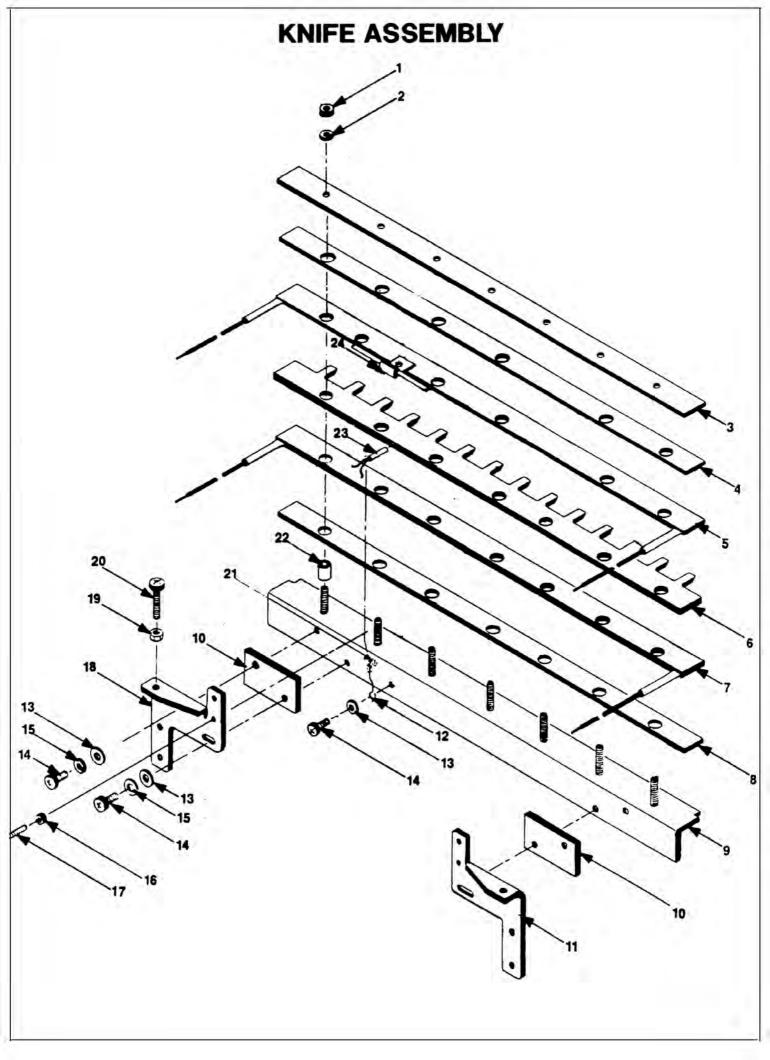
BRIDGE/WIPER ASSEMBLY DIAGRAM



BRIDGE/WIPER ASSEMBLY PART NUMBER GUIDE

ITEM #	OLD PART NUMBER	NEW PART NUMBER	DESCRIPTION	QTY PER
1	1206134	9776700	Bridge	1
2	3801753-01	9778689	Locating Pin	1
3	5100066-01	9779911	#8 Lock Washer	2
4	4301763-09	9779222	8/32 X 1/2 Phillips Screw	2
5	4301763-09	9779222	8/32 X 1/2 Phillips Screw	5
6	5100227-01	9779923	#8 Star Washer	1
7	1206177	9776731	Stripper Bracket	1
8	5101522	9779958 *	Upper Wiper	1
9	5101521	9779957 *	Lower Wiper	1
10	4315738	9779276 *	Extension Spring	4

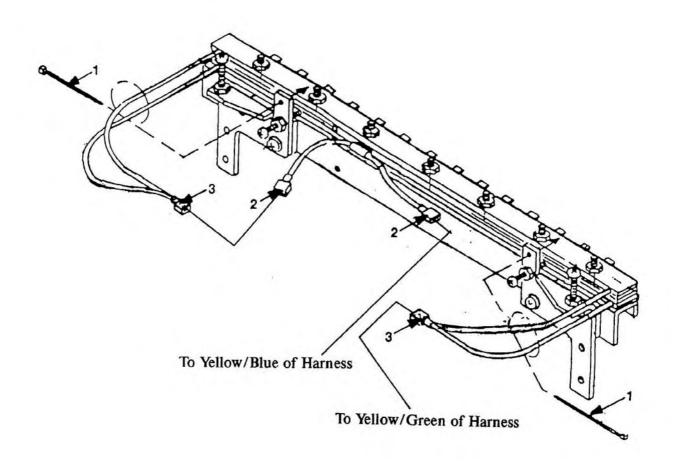
^{*} No longer used - Oboselte per Carol Simmons



KNIFE ASSEMBLY PART NUMBER GUIDE

ITEM #	OLD PART NUMBER	NEW PART NUMBER	DESCRIPTION	QTY PER
N/A	36100054	9748023	Knife Assembly (115 V.)	1
N/A		9781021	Knife Assembly (230 V.)	11
1	3501023-01	9778588	6/32 Hex Nut	7
2	5100065-01	9779910	#6 Lock Washer	7
3	3806095	9778754	Knife Heater Plate	1
1 2 3 4 5 6 7	2600816	9778289	Insulator	1
5	2400866	9778217	Heater	1
6	1206159	9776713	Knife Blade	1
7	2400870	9778226	Lower Heater	1
8	2600816	9778289	Insulator	1
9	1206137-02	9776705	Heater Support	1
10	2600826	9778294	Bracket Insulator	2
11	1206136-02	9776704	Left Heater Bracket	1
12	4109059	9779089	Thermistor Retainer	1
13	5100006-01	9779898	#8 Flat Washer	5
14	4300885-09	9779175	8/32 X 1/2 Screw	5
15	5100066-01	9779911	#8 Lock Washer	4
16	3501022-01	9778587	4/40 Hex Nut	2
17	4300883-12	9779170	4/40 X 3/4 Screw	2
18	1206136-01	9776703	Right Heater Bracket	2 1 5 5 4 2 2 1 2
19	3501024-01	9778589	8/32 Hex Nut	2
20	4300885-14	9779177	8/32 X 1 Screw	2
21	9781237	9781237	Teflon Sleeve	1
22	2600830	9778296	Ceramic Insulator	1 7
23	9781354	9781354	Thermistor	1
24	9781027	9779394	Cut-Off Thermostat	1
		9776802	Spring Contact (Not Shown)	

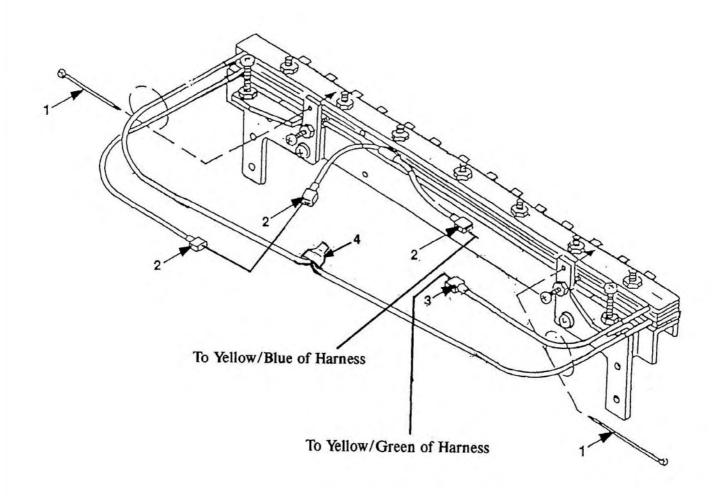
115 VOLT KNIFE WIRING



KNIFE WIRING PART NUMBER GUIDE

ITEM #	OLD PART NUMBER	NEW PART NUMBER	DESCRIPTION	QTY PER
1	4504000	9779396	Cable Tie	2
2	4502525-01	9779385	Insulated Terminal	2
3	59350007	9780158	Insulated Terminal	2

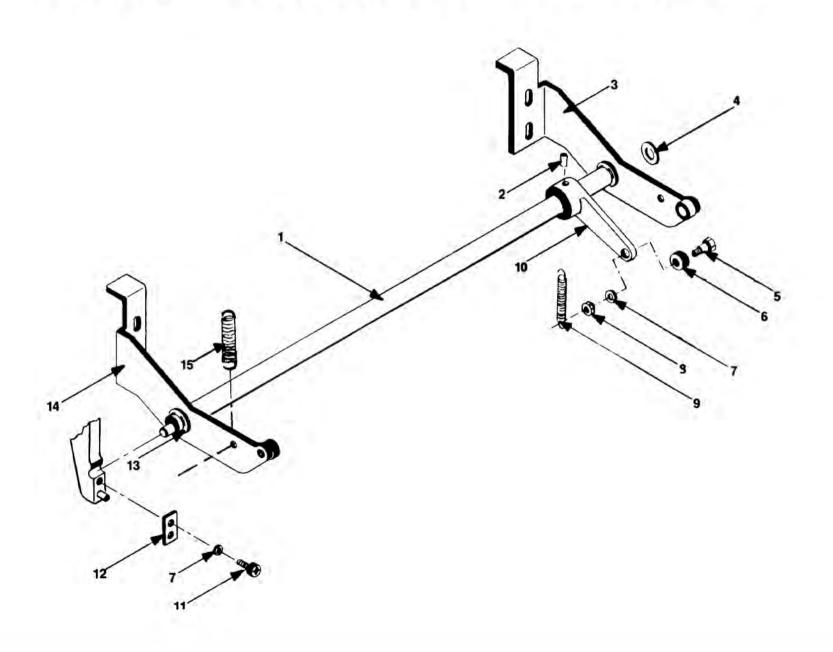
230 VOLT KNIFE WIRING



KNIFE WIRING PART NUMBER GUIDE

ITEM #	OLD PART NUMBER	NEW PART NUMBER	DESCRIPTION	QTY PER
1 2 3	4504000 4502525-01 59350007	9779396 9779385 9780158	Cable Tie Insulated Terminal Insulated Terminal	2 1 3
4	1405700	9776679	Splice Connector	1

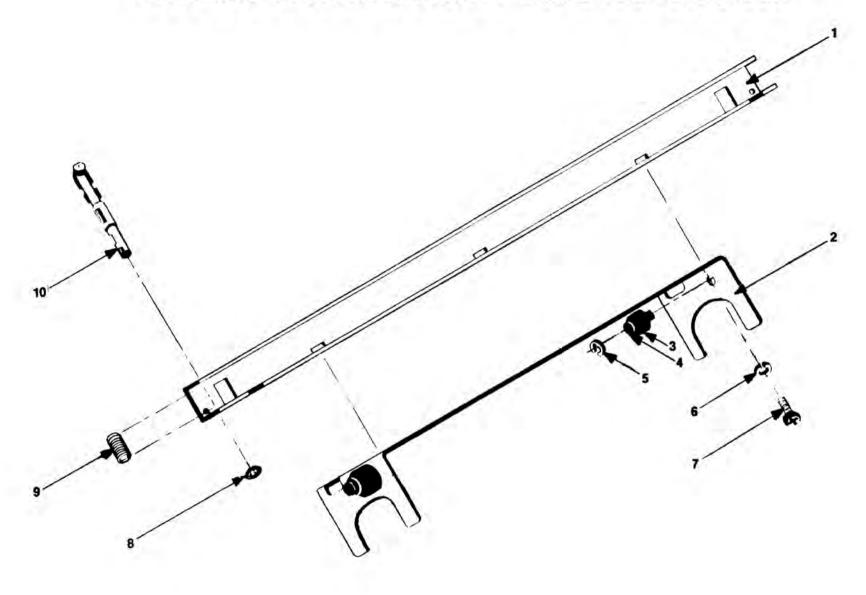
CUTTER ARM SHAFT/CUTTER ARM ASSEMBLY DIAGRAM



CUTTER ARM/SHAFT PART NUMBER GUIDE

ITEM #	OLD PART NUMBER	NEW PART NUMBER	DESCRIPTION	QTY PER
N/A	N/A	N/A	Cutter Arm Shaft Assembly (Includes Items 1 , 2, 5-8,	, & 10)
1	4310026	9779235	Cutter Arm Shaft	1
2	3801223-14	9778666	Roll Pin	1
3	1000540-01	9776383	Right Cutter Arm Assembly	1
	3807507	9778766	Teflon Washer	2
4 5	4330069	9779346	Shoulder Screw	2
6	4109042	9779084	Roller	1
7	5100066-01	9779911	#8 Lock Washer	3
8	3501024-01	9778589	8/32 Hex Nut	1
9	4315569-18	9779260	Extension Spring	1
10	1000520	9776376	Extruder Arm	1
11	4301763-09	9779222	8/32 X 1/2 Screw	2
12	3806091	9778751	Retaining Plate	2
13	4107001-22	9779072	E-Ring	4
14	1000540-02	9776384	Left Cutter Arm Assembly	1
15	4315742	9779278	Extension Spring	2

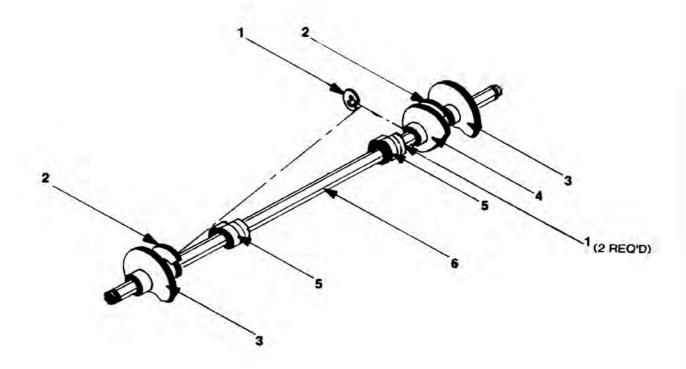
COOLING FINGER/BRACKET ASSEMBLY DIAGRAM



COOLING FINGER/BRACKET PART NUNBER GUIDE

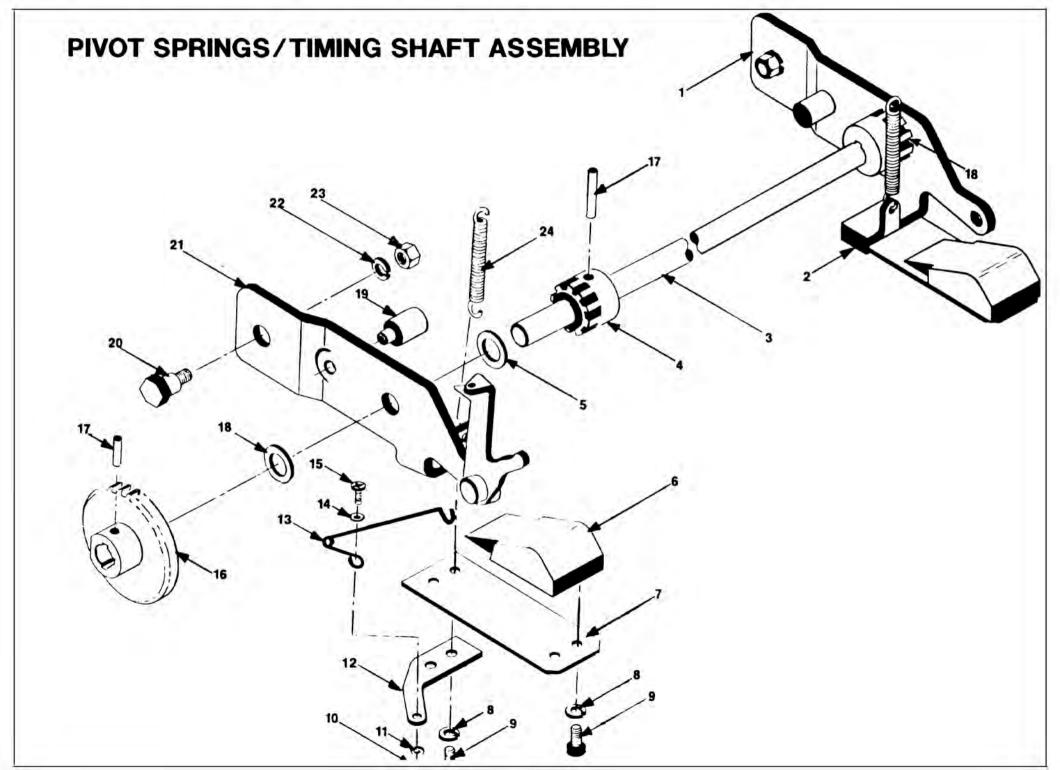
ITEM #	OLD PART NUMBER	NEW PART NUMBER	DESCRIPTION	QTY PER
N/A	1206153	9776708	Cooling Finger Assembly (Includes Items 1, 8, 10,	1 s. 11)
N/A	1206161-01	9776718	Cooling Bracket Assembly (Includes Items 2-7)	1
1	1407720-01	9776845	Cooling Finger Channel	1
2	52000600	9780060	Cooling Bracket	1
3	4109042	9779084	Roller	2
4	4109061	9779091	Rivet	2
5	4107006-06	9779077	C-Clip	2
6	5100065-01	9779910	#6 Lock Washer	2
7	4300884-07	9779172	6/32 X 3/8 Screw	2
8	1602162-01	9776950	Retaining Ring	14
8 9	4315731	9779272	Cooling Finger Spring	14
10	3801752	9778687	Cooling Finger	14
		9779278	Cooling Channel Spring	2

CAM SHAFT ASSEMBLY



CAM SHAFT ASSEMBLY PART NUMBER GUIDE

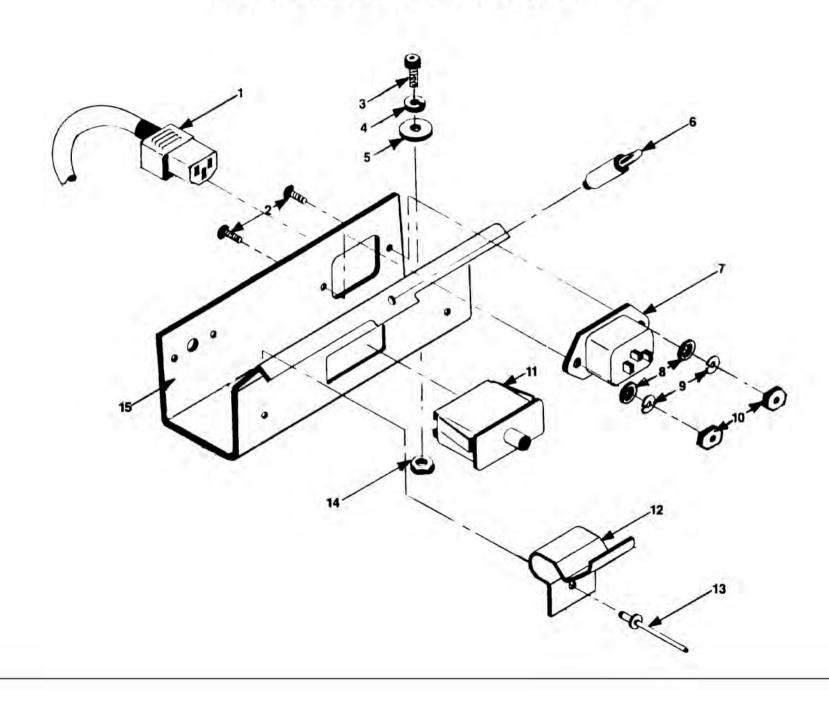
ITEM #	OLD PART NUMBER	NEW PART NUMBER	DESCRIPTION	QTY PER
N/A	50100600	9779866	Cam Shaft Assembly	1
1	4107001-22	9779072	E-Ring	4
2	1407712	9776840	Cutter Cam	2
3	1602201-01	9776959	Pressure Cam	2
4	1407713	9776841	Extruder Cam	1
5	50100500	9779865	Cooling Cam	2
6	4310025-01	9779234	Cam Shaft	1



PIVOT SPRINGS/TIMING SHAFT PART NUMBER GUIDE

ITEM #	OLD PART NUMBER	NEW PART NUMBER	DESCRIPTION	QTY PER
N/A	3807531	9778775	Left Pivot Spring Assembly	1
N/A	3807533	9778776	Right Pivot Spring Assembly	, 1 1
N/A	4310031	9779241	Timing Shaft Assembly	1
1	3806087-01	9778740	Right Pivot Plate	1
1 2 3 4 5 6 7 8 9	4109058	9779088	Retainer Plate	1
3	4310030	9779240	Timing Shaft	1
4	3807506	9778765	Pinion Gear	2
5	4313535	9779256	Spacer	2
6	1407722	9776847	Cam Follower	2
7	4315583	9779263	Flat Spring	2
8	5100065-01	9779910	#6 Lock Washer	8
	4301762-07	9779219	6/32 X 3/8 Phillips Screw	8
10	3501022-01	9778587	4/40 Hex Nut	1
11	5100064-01	9779909	#4 Lock Washer	1
12	4109057	9779087	Retainer	1
13	4315745-01	9779280	Pawl Spring	1
14	5100004-01	9779896	#4 Flat Washer	1
15	4300022-07	9779118	4/40 X 3/8 Socket Screw	1
16	4109045	9779085	Ratchet	1
17	3801223-12	9778665	Roll Pin	3
18	4313534	9779255	Spacer	2
19	4106009	9779059	Guide Rivet	2
20	4330038-05	9779337	Shoulder Screw	2
21	3806087-02	9778741	Left Pivot Plate	1112222881111111132221222
22	5100068-01	9779913	1/4 Lock Washer	2
23	3501026-01	9778591	1/4-20 Hex Nut	2
24	4315736	9779274	Spring	2

INTERLOCK BRACKET ASSEMBLY



INTERLOCK BRACKET ASSEMBLY PART NUMBER GUIDE

ITEM #	OLD PART NUMBER	NEW PART NUMBER	DESCRIPTION Q	TY PER
1	5101509	9779940	115 Volt Power Cord	1
	5101529	9779969	240 Volt Power Cord	1
	1602708-01	9777387	Power Cord (France)	1
2	4300983-11	9779185	4/40 X 5/8 Phillips Screw	2
3	4300025-11	9779136	10/24 X 5/8 Socket Screw	2
4	5100067-01	9779912	#10 Lock Washer	2 2
4 5	5100007-01	9779899	#10 Flat Washer	2
6	4330136-01	9779370	P. C. Board Stand Off	1
7	4100508	9779047	Receptacle	1
8	5100004-01	9779896	#4 Flat Washer	2
9	5100064-01	9779909	#4 Lock Washer	2
10	3501022-01	9778587	4/40 Hex Nut	2
11	4325065-01	9779327	Interlock Switch	1
12	4315739	9779277	Latch Spring	1
13	N/A	N/A	Rivet	1
3.7			(Not available as spare part)
14	3501025-01	9778590	10/24 Hex Nut	2
15	1206181	9776733	Interlock Bracket	1